

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/331/18/1

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

IH SYSTEMS Sp. z o.o.
ul. Wapienna 6
87-100 Toruń
Poland

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the field of activity P

validity: 12.05.2021 until 18.04.2024

date of issue: 12.05.2021
File number: 8119108282
Customer number: TN4658

Lead auditor: M.Sc. NOWAK

Scope of the certificate

TÜVNORD/15085/CL1/331/18/1

Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|------------------------------|---------|
| 135 | 1.2 | t = 1.4 - 20 mm D ≥ 24 mm | FW |
| | 1.2 | t = 3 - 30 mm D ≥ 24 mm | FW |

Area of Application: • New build of components for railway vehicles

Responsible welding coordinator(s): Wiesław Pietras, Level A (IWE) [external] born: 18.11.1993

1st deputy of the responsible welding coordinator: Jarosław Kamiński, Level C (IWS) born: 28.02.1973

Others deputies: -

Remarks: none

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

